

Application No.: 10/572,600  
Attorney Docket No.: 062272  
Response under 37 CFR §1.111

### **AMENDMENTS TO THE CLAIMS**

The listing of claims below replaces all prior versions of claims in the application.

1-6. (Cancelled).

7. (Currently Amended): A liquid crystal display in IPS mode,

wherein ~~[[the]]~~ an optical film ~~according to claim 1~~ is arranged on a cell substrate on a viewing side,

a polarizing plate comprising a transparent protective film laminated on both sides of a polarizer is arranged on a cell substrate opposite to the viewing side, and

an extraordinary refractive index direction of a liquid crystalline substance in a liquid crystal cell and an absorption axis of the polarizing plate are parallel, in a state where voltage is not applied,

wherein the optical film is a laminate in which plural retardation films are laminated on one side of a polarizing plate obtained by laminating a transparent protective film on both sides of a polarizer so that a retardation film (a) and a retardation film (b) are laminated in this order from the polarizing plate side, and the absorption axis of the polarizing plate is parallel to the slow axes of the two retardation films,

wherein

an Nz value expressed by  $Nz = (nx_1 - nz_1)/(nx_1 - ny_1)$  is in the range of from 0.72 to 0.78 for the retardation film (a) and in the range of from 0.22 to 0.28 for the retardation film (b) and

an in-plane retardation  $Re_1$  expressed by  $Re_1 = (nx_1 - ny_1) \times d_1$  is in the range of from 200 to 350 nm,

where in each of the plural retardation films, a direction along with the refractive index in the film plane is maximum is defined as the X-axis, a direction perpendicular to the X-axis as the Y-axis, the thickness direction of the film as the Z-axis, and where refractive indices in each axial direction are defined as  $nx_1$ ,  $ny_1$ , and  $nz_1$ , respectively, and the thickness of the film as  $d_1$  (nm),

wherein

the transparent protective film laminated on at least one side of the polarizing plate comprises a thermoplastic saturated norbornene resin,

wherein

an in-plane retardation expressed by  $Re_2 = (nx_2 - ny_2) \times d_2$  is 20 nm or less,

and

a thickness direction retardation expressed by  $Rth = \{(nx_2 + ny_2)/2 - nz_2\} \times d_2$  is 30 nm or less,

where in the transparent protective film laminated on at least one side of the polarizing plate, a direction along with the refractive index in the film plane is maximum is defined as the X-axis, a direction perpendicular to the X-axis as the Y-axis, the thickness

direction of the film as the Z-axis, and where refractive indices in each axial direction are defined as  $n_{x_2}$ ,  $n_{y_2}$ , and  $n_{z_2}$ , respectively, and the thickness of the film as  $d_2$  (nm),

and wherein the optical film is arranged so that the retardation films are laminated on the liquid crystal cell-side of the polarizing plate.

8. (Currently Amended): A liquid crystal display in IPS mode,  
wherein a polarizing plate comprising a transparent protective film laminated on both sides of a polarizer is arranged on a cell substrate on a viewing side,

[[the]] an optical film according to claim 1 is arranged on a cell substrate opposite to the viewing side, and

an extraordinary refractive index direction of a liquid crystalline substance in a liquid crystal cell and an absorption axis of the optical film are perpendicular, in a state where voltage is not applied,

wherein the optical film is a laminate in which plural retardation films are laminated on one side of a polarizing plate obtained by laminating a transparent protective film on both sides of a polarizer so that a retardation film (a) and a retardation film (b) are laminated in this order from the polarizing plate side, and the absorption axis of the polarizing plate is parallel to the slow axes of the two retardation films,

wherein

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an Nz value expressed by  $N_z = (n_{x_1} - n_{z_1}) / (n_{x_1} - n_{y_1})$  is in the range of from 0.72 to 0.78 for the retardation film (a) and in the range of from 0.22 to 0.28 for the retardation film (b) and

an in-plane retardation  $Re_1$  expressed by  $Re_1 = (n_{x_1} - n_{y_1}) \times d_1$  is in the range of from 200 to 350 nm,

where in each of the plural retardation films, a direction along with the refractive index in the film plane is maximum is defined as the X-axis, a direction perpendicular to the X-axis as the Y-axis, the thickness direction of the film as the Z-axis, and where refractive indices in each axial direction are defined as  $n_{x_1}$ ,  $n_{y_1}$ , and  $n_{z_1}$ , respectively, and the thickness of the film as  $d_1$  (nm),

wherein

the transparent protective film laminated on at least one side of the polarizing plate comprises a thermoplastic saturated norbornene resin,

wherein

an in-plane retardation expressed by  $Re_2 = (n_{x_2} - n_{y_2}) \times d_2$  is 20 nm or less,

and

a thickness direction retardation expressed by  $R_{th} = \{(n_{x_2} + n_{y_2}) / 2 - n_{z_2}\} \times d_2$  is 30 nm or less,

where in the transparent protective film laminated on at least one side of the polarizing plate, a direction along with the refractive index in the film plane is maximum is defined as the X-axis, a direction perpendicular to the X-axis as the Y-axis, the thickness

direction of the film as the Z-axis, and where refractive indices in each axial direction are defined as  $nx_2$ ,  $ny_2$ , and  $nz_2$ , respectively, and the thickness of the film as  $d_2$  (nm),

and wherein the optical film is arranged so that the retardation films are laminated on the liquid crystal cell-side of the polarizing plate.

9. (Previously Presented): The liquid crystal display according to Claim 7, wherein the transparent protective film laminated on at least one side of the polarizing plate comprises a thermoplastic saturated norbornene resin.

10. (Previously Presented): The liquid crystal display according to claim 7, wherein an in-plane retardation expressed by  $Re_2 = (nx_2 - ny_2) \times d_2$  is 20 nm or less, and a thickness direction retardation expressed by  $R_{th} = \{(nx_2 + ny_2) / 2 - nz_2\} \times d_2$  is 30 nm or less,

where in the transparent protective film laminated on at least one side of the polarizing plate, a direction along with the refractive index in the film plane is maximum is defined as the X-axis, a direction perpendicular to the X-axis as the Y-axis, the thickness direction of the film as the Z-axis, and where refractive indices in each axial direction are defined as  $nx_2$ ,  $ny_2$ , and  $nz_2$ , respectively, and the thickness of the film as  $d_2$  (nm).

11. (Cancelled).

12. (Previously Presented): The liquid crystal display according to Claim 8, wherein the

transparent protective film laminated on at least one side of the polarizing plate comprises a thermoplastic saturated norbornene resin.

13. (Previously Presented): The liquid crystal display according to Claim 8, wherein an in-plane retardation expressed by  $Re_2 = (n_{x2} - n_{y2}) \times d_2$  is 20 nm or less, and a thickness direction retardation expressed by  $R_{th} = \{(n_{x2} + n_{y2}) / 2 - n_{z2}\} \times d_2$  is 30 nm or less,

where in the transparent protective film laminated on at least one side of the polarizing plate, a direction along with the refractive index in the film plane is maximum is defined as the X-axis, a direction perpendicular to the X-axis as the Y-axis, the thickness direction of the film as the Z-axis, and where refractive indices in each axial direction are defined as  $n_{x2}$ ,  $n_{y2}$ , and  $n_{z2}$ , respectively, and the thickness of the film as  $d_2$  (nm).

14-15. (Cancelled).

16. (Previously Presented): The liquid crystal display according to claim 7, wherein, in the optical film, the absolute value of a difference in  $N_z$  value between the retardation film (a) and the retardation film (b) is in the range of from 0.4 to 0.6.

17-20. (Cancelled).

21. (Previously Presented): The liquid crystal display according to claim 8, wherein, in the optical film, the absolute value of a difference in Nz value between the retardation film (a) and the retardation film (b) is in the range of from 0.4 to 0.6.

22-23. (Cancelled).

24. (New): A liquid crystal display in IPS mode,  
wherein an optical film is arranged on a cell substrate on a viewing side,  
a polarizing plate comprising a transparent protective film laminated on both sides of a polarizer is arranged on a cell substrate opposite to the viewing side, and  
an extraordinary refractive index direction of a liquid crystalline substance in a liquid crystal cell and an absorption axis of the polarizing plate are parallel, in a state where voltage is not applied,

wherein the optical film is a laminate in which plural retardation films are laminated on one side of a polarizing plate obtained by laminating a transparent protective film on both sides of a polarizer so that a retardation film (b) and a retardation film (a) are laminated in this order from the polarizing plate side, and the absorption axis of the polarizing plate is perpendicular to the slow axes of the two retardation films,

wherein

an Nz value expressed by  $Nz = (nx_1 - nz_1)/(nx_1 - ny_1)$  is in the range of from 0.72 to 0.78 for the retardation film (a) and in the range of from 0.22 to 0.28 for the retardation film (b) and

an in-plane retardation  $Re_1$  expressed by  $Re_1 = (nx_1 - ny_1) \times d_1$  is in the range of from 200 to 350 nm,

where in each of the plural retardation films, a direction along with the refractive index in the film plane is maximum is defined as the X-axis, a direction perpendicular to the X-axis as the Y-axis, the thickness direction of the film as the Z-axis, and where refractive indices in each axial direction are defined as  $nx_1$ ,  $ny_1$ , and  $nz_1$ , respectively, and the thickness of the film as  $d_1$  (nm),

wherein

the transparent protective film laminated on at least one side of the polarizing plate comprises a thermoplastic saturated norbornene resin,

wherein

an in-plane retardation expressed by  $Re_2 = (nx_2 - ny_2) \times d_2$  is 20 nm or less,

and

a thickness direction retardation expressed by  $R_{th} = \{(nx_2 + ny_2)/2 - nz_2\} \times d_2$  is 30 nm or less,

where in the transparent protective film laminated on at least one side of the polarizing plate, a direction along with the refractive index in the film plane is maximum is defined as the X-axis, a direction perpendicular to the X-axis as the Y-axis, the thickness direction of the film as the Z-axis, and where refractive indices in each axial direction are defined as  $nx_2$ ,  $ny_2$ , and  $nz_2$ , respectively, and the thickness of the film as  $d_2$  (nm),



and wherein the optical film is arranged so that the retardation films are laminated on the liquid crystal cell-side of the polarizing plate.

25. (New): The liquid crystal display according to claim 24, wherein the transparent protective film laminated on at least one side of the polarizing plate comprises a thermoplastic saturated norbornene resin.

26. (New): The liquid crystal display according to claim 24, wherein  
an in-plane retardation expressed by  $Re_2 = (n_{x2} - n_{y2}) \times d_2$  is 20 nm or less, and  
a thickness direction retardation expressed by  $R_{th} = \{(n_{x2} + n_{y2}) / 2 - n_{z2}\} \times d_2$  is 30 nm or less, and

where in the transparent protective film laminated on at least one side of the polarizing plate, a direction along with the refractive index in the film plane is maximum is defined as the X-axis, a direction perpendicular to the X-axis as the Y-axis, the thickness direction of the film as the Z-axis, and where refractive indices in each axial direction are defined as  $n_{x2}$ ,  $n_{y2}$ , and  $n_{z2}$ , respectively, and the thickness of the film as  $d_2$  (nm).

27. (New): The optical film according to claim 24, wherein the absolute value of a difference in  $N_z$  value between the retardation film (a) and the retardation film (b) is in the range of from 0.4 to 0.6.

28. (New): A liquid crystal display in IPS mode,

wherein a polarizing plate comprising a transparent protective film laminated on both sides of a polarizer is arranged on a cell substrate on a viewing side,

an optical film is arranged on a cell substrate opposite to the viewing side, and

an extraordinary refractive index direction of a liquid crystalline substance in a liquid crystal cell and an absorption axis of the optical film are perpendicular, in a state where voltage is not applied,

wherein the optical film is a laminate in which plural retardation films are laminated on one side of a polarizing plate obtained by laminating a transparent protective film on both sides of a polarizer so that a retardation film (b) and a retardation film (a) are laminated in this order from the polarizing plate side, and the absorption axis of the polarizing plate is perpendicular to the slow axes of the two retardation films,

wherein

an Nz value expressed by  $N_z = (n_{x1} - n_{z1}) / (n_{x1} - n_{y1})$  is in the range of from 0.72 to 0.78 for the retardation film (a) and in the range of from 0.22 to 0.28 for the retardation film (b) and

an in-plane retardation  $Re_1$  expressed by  $Re_1 = (n_{x1} - n_{y1}) \times d_1$  is in the range of from 200 to 350 nm,

where in each of the plural retardation films, a direction along with the refractive index in the film plane is maximum is defined as the X-axis, a direction perpendicular to the X-axis as the Y-axis, the thickness direction of the film as the Z-axis, and where refractive indices

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in each axial direction are defined as  $nx_1$ ,  $ny_1$ , and  $nz_1$ , respectively, and the thickness of the film as  $d_1$  (nm),

wherein

the transparent protective film laminated on at least one side of the polarizing plate comprises a thermoplastic saturated norbornene resin,

wherein

an in-plane retardation expressed by  $Re_2 = (nx_2 - ny_2) \times d_2$  is 20 nm or less,

and

a thickness direction retardation expressed by  $R_{th} = \{(nx_2 + ny_2)/2 - nz_2\} \times d_2$  is 30 nm or less,

where in the transparent protective film laminated on at least one side of the polarizing plate, a direction along with the refractive index in the film plane is maximum is defined as the X-axis, a direction perpendicular to the X-axis as the Y-axis, the thickness direction of the film as the Z-axis, and where refractive indices in each axial direction are defined as  $nx_2$ ,  $ny_2$ , and  $nz_2$ , respectively, and the thickness of the film as  $d_2$  (nm),

and wherein the optical film is arranged so that the retardation films are laminated on the liquid crystal cell-side of the polarizing plate.

29. (New): The liquid crystal display according to claim 28, wherein the transparent protective film laminated on at least one side of the polarizing plate comprises a thermoplastic saturated norbornene resin.

30. (New): The liquid crystal display according to claim 28, wherein  
an in-plane retardation expressed by  $Re_2 = (n_{x_2} - n_{y_2}) \times d_2$  is 20 nm or less, and  
a thickness direction retardation expressed by  $R_{th} = \{(n_{x_2} + n_{y_2}) / 2 - n_{z_2}\} \times d_2$  is 30 nm  
or less,

where in the transparent protective film laminated on at least one side of the polarizing  
plate, a direction along with the refractive index in the film plane is maximum is defined as the  
X-axis, a direction perpendicular to the X-axis as the Y-axis, the thickness direction of the film  
as the Z-axis, and where refractive indices in each axial direction are defined as  $n_{x_2}$ ,  $n_{y_2}$ , and  $n_{z_2}$ ,  
respectively, and the thickness of the film as  $d_2$  (nm).

31. (New): The optical film according to claim 28, wherein the absolute value of a  
difference in  $N_z$  value between the retardation film (a) and the retardation film (b) is in the range  
of from 0.4 to 0.6.